

Sensors and measurement chains for turbomachinery

Table of Contents

03	vibro-meter legacy
04	vibro-meter product portfolio
06	Sensors for critical applications
80	High-temperature vibration sensors
12	Vibration sensors with attached or integrated electronics
16	Vibration sensors with velocity output
20	Dynamic pressure sensors for combustion monitoring
24	Proximity sensors for relative vibration and other measurements
28	Air-gap monitoring system and Housing expansion probes
32	Sensors for other applications
32	General-purpose vibration sensors
36	General-purpose proximity probes

Parker-Meggitt

vibro-meter

Legacy

For 70 years, vibro-meter products and expertise have enabled superior solutions for the sensing and monitoring of vibration, pressure and air gap in critical plants and equipment.

Our sensors and measurement chains are used in various industries where the health of rotating machinery, especially large, critical machines is a major concern. They are installed on thousands of machines worldwide and help to monitor and protect these important assets every single day.

We make it our business to provide the best solutions for your measurement and monitoring requirements in order to project your investment. This allows you to reach higher levels of reliability, machine availability and output.

Today, our products are trusted by OEMs globally and have been qualified and adopted as standardfit components on machinery used in Power Generation, Oil & Gas and other industrial applications.

Quality and Reliability

Meggitt SA is recognised for higher quality standards.

First certified to ISO 9000 in 1995, we have been regularly recertified since. Our latest ISO 9001:2015 quality management and ISO 14001:2015 environmental management certificates were awarded by AFNOR Certification. The ISO 14001:2015 is complemented by our recent ISO 45001:2018 certification.In addition, for specific vibro-meter products:

- A large number are Ex certified so that they can be used in hazardous areas (potentially explosive atmospheres), for example, installed on gas turbines
- A number are SIL safety certified so that they can be used in safetyrelated applications (functional safety contexts), for example, critical protection systems

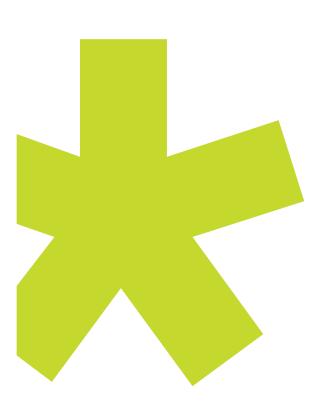


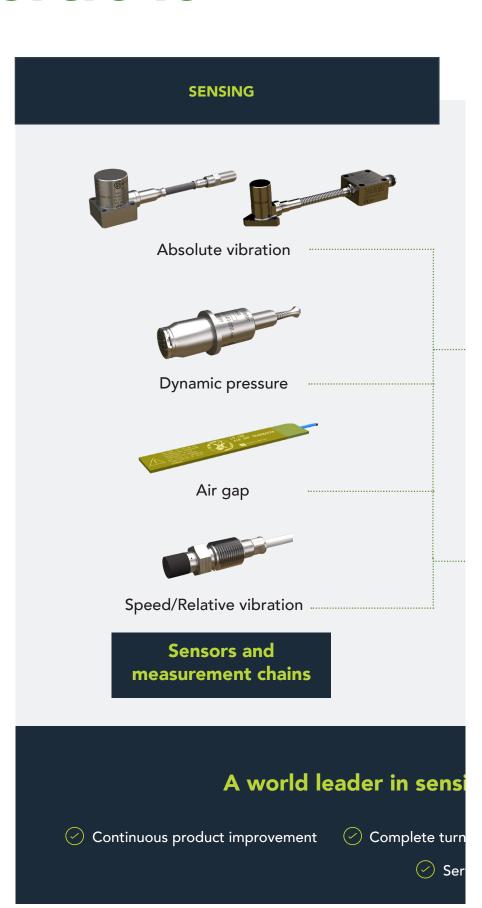
vibro-meter

Product Portfolio

From sensors to decisions

Our comprehensive range of sensors and measurement chains can be used with our monitoring system hardware and software (or third-party systems) in order to provide complete solutions for the monitoring and protection of critical machines and processes. From standard environments to extreme conditions, our sensor catalogue includes the right choice for your application.





PROTECTION

MACHINERY PROTECTION & CONDITION MONITORING

ASSET MANAGEMENT



VM600^{Mk2}

Rack-based monitoring systems



VibroSmart®

Distributed monitoring system



VibroSight

VibroSight®

Data analysis and visualisation

SpeedSys300

Modular overspeed protection system

nsing and monitoring solutions for the energy industry

urnkey solutions



Support for industry standards (machinery monitoring, communications and cybersecurity)

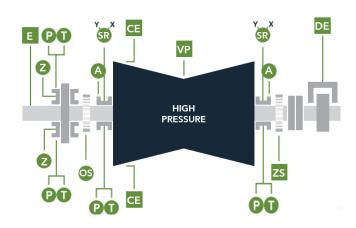


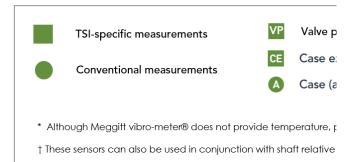
Services and support \bigcirc Factory acceptance tests (FATs)

Sensors for critical applications

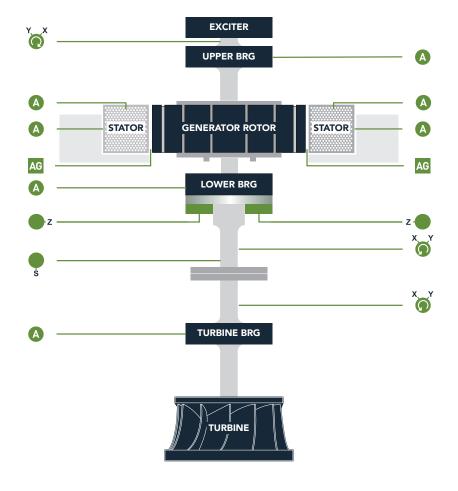
The vibro-meter portfolio specialises in products and solutions for machinery protection and condition monitoring of critical rotating machinery.

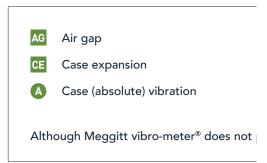
Steam Turbine

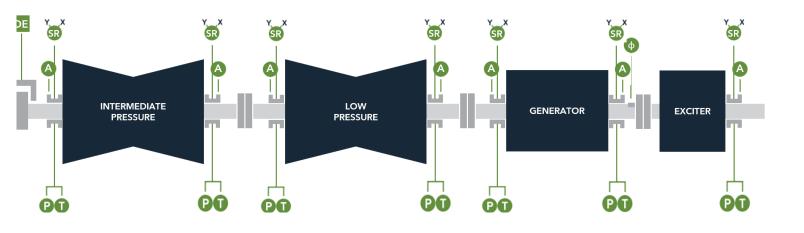




Hydro Turbine







lve position *

se expansion

osition *

se (absolute) vibration

ZS Zero speed

E Eccentricity

Lube oil pressure *

Bearing temperature *

DE Differential expansion

Shaft relative vibration [x,y]

Speed/phase reference

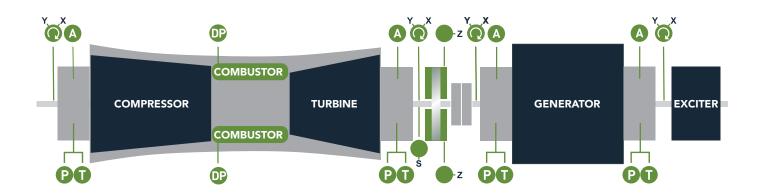
Thrust/axial position

Overspeed

ure, pressure or valve position sensors, our protection and condition monitoring systems can integrate these readings.

ative vibration sensors to obtain shaft absolute measurements if oriented to coincide with shaft relative measurement planes.

Gas Turbine



Dynamic pressure [combustion chamber]

Eccentricity

Lube oil pressure *

Lube oil temperature *

Rotor differential expansion

Shaft relative vibration [x,y]

Speed/phase reference

___z Thrust/axial position

Thrust bearing

not provide temperature or pressure sensors for lube oil, our monitoring systems can integrate these readings.

High-temperature vibration sensors



The CA series of vibration sensors are high-temperature, piezoelectric-based accelerometers designed for the long-term measurement and monitoring of absolute vibration in the most severe of environments.

An external IPC signal conditioner is required to convert the low-level charge signal (pC/g) output by a CA sensor into a current or voltage signal suitable for transmission to the monitoring system. This separation of electronics enables the sensor's high performance at higher temperatures.

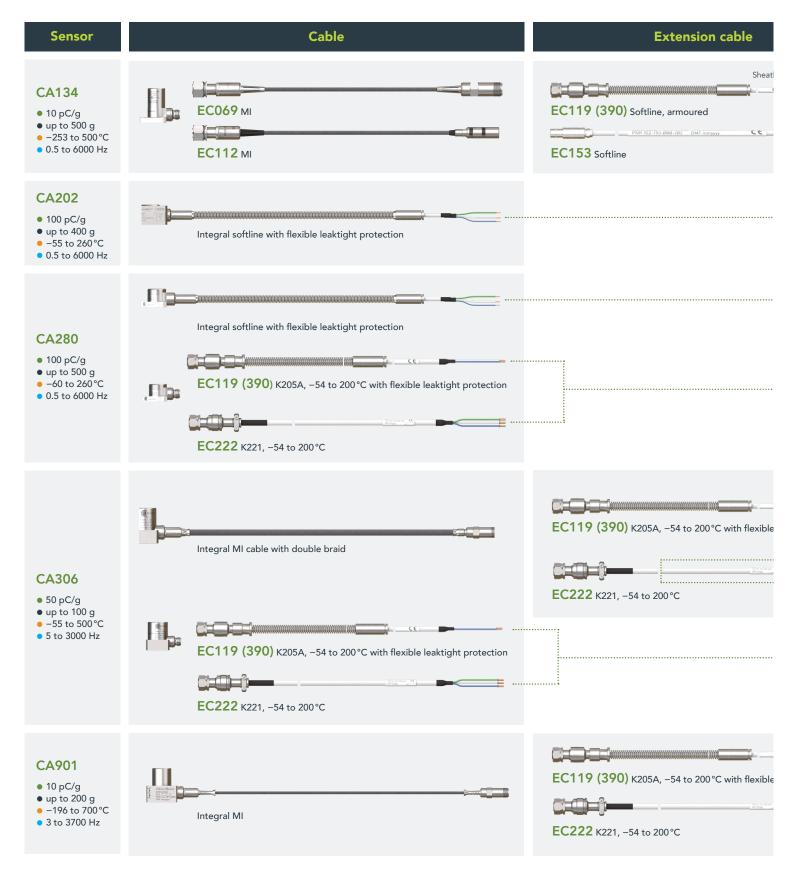
CA accelerometer
based solutions
enable high
performance
at higher
temperatures

Key Features

- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Suitable for high-temperature environments (up to 700°C) and safety-related applications such as IEC 61508 SIL 2 or ISO 13849 Cat 1, PL c certified measurement chains
- Qualified by major OEMs for industrial vibration monitoring



High-temperature vibration sensors and their measurement chains



• Sensitivity • Dynamic measurement range • Operating temperature • Frequency response

MI = mineral insulated

Sheath cable exible leaktight protection exible leaktight protection

Transmission cable

Signal conditioner

IPC707

Signal conditioner

a velocity output

Frequency range: 0.5 to 20000 Hz

Optional integrator to produce

Current or voltage output signal

Available in standard and Ex versions

DIN-rail mounting and removable

Optional diagnostic circuitry

screw-terminal connectors

(built-in self-test (BIST))

Configurable high-pass and low-pass filters

Versions with diagnostics are SIL 2 certified

Current (2-wire) signal transmission:

environments
K210 cable for hazardous areas

K209 cable for standard

Voltage (3-wire) signal transmission:

K309 cable for standard environments

K310 cable for hazardous areas



ABA17_x

Industrial housings

Robust steel housing with protective coating

Lockable hinged door with sealing gasket

Device-mounting plate with DIN rails

Cable-entry with openings and plugs

Protection ratings: IP66, IK10, and NEMA types 4, 12 and 13

Available in standard and Ex versions

ABA171 for up to 2 signal conditioners, ABA172 for up to 4 and ABA173 for up to 8 $\,$

Wide range of cable fittings (stuffing glands)

Galvanic separation

Parker-Meggitt



GSI127

Galvanic separation unit

4 kVRMs galvanic separation

Galvanically isolated power supply to sensor/measurement chain

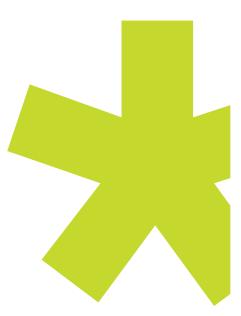
Current input with I to V conversion to support current signal transmission over longer distances – up to 1000 m

Voltage input with V to V conversion to support voltage signal transmission

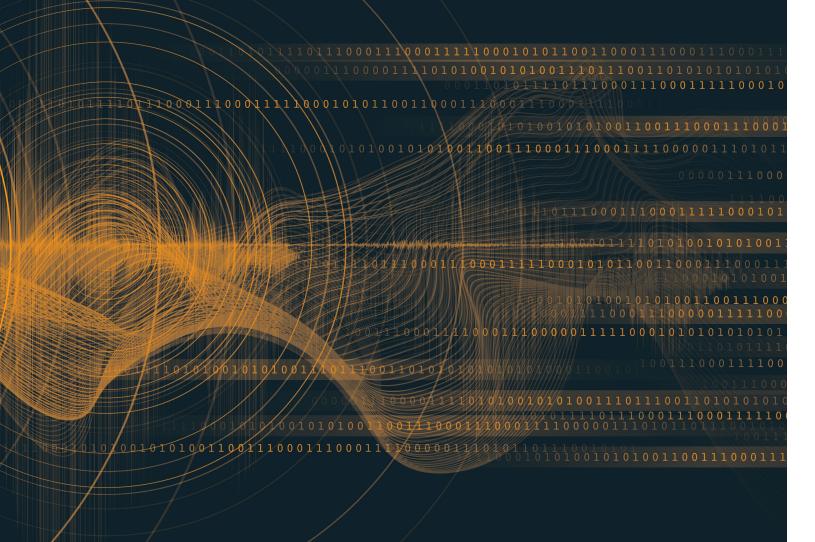
Available in standard and Ex versions

High rejection of frame voltage

DIN-rail mounting and removable screw-terminal connectors



Vibration sensors with attached or integrated electronics





For applications that do not require the high-temperature capabilities of the CA series, these vibration sensors provide more cost-effective and easier to install solutions.

The CE series of sensors are piezoelectric-based accelerometers that come with either integrally attached electronics for higher temperature applications or integrated electronics for lower temperature applications. These sensors are suitable for the measurement and monitoring of vibration in harsh environments, such as gas or steam turbines, compressors, pumps and fans.

The SE120 is a high-sensitivity piezoresistive accelerometer suitable for the measurement and monitoring of vibration at lower frequencies in harsh environments, such as hydro turbines and fans.

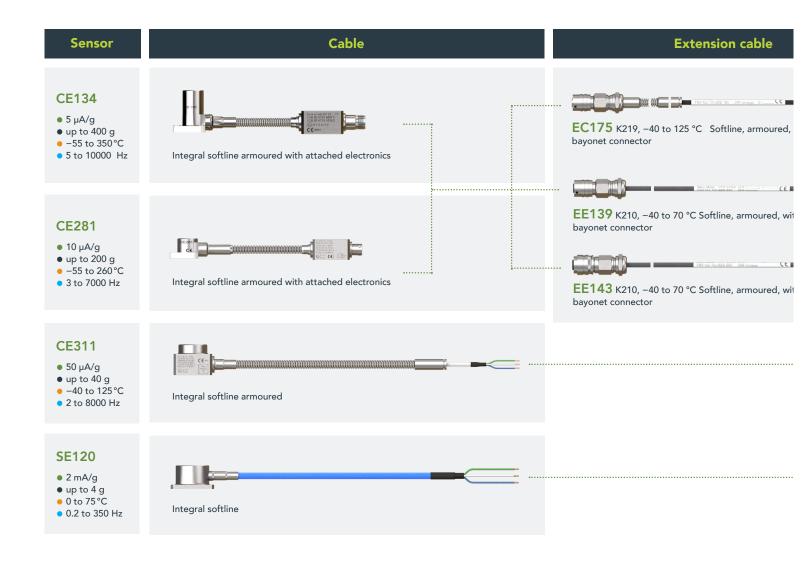
CE-based solutions provide high performance at high temperatures

Key Features

- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Attached or integrated electronics so installation is easier (no external signal conditioners and simpler cabling)



Vibration sensors with attached or integrated electronics and their measurement chains



ured, with threaded or d, with threaded or Junction boxes d, with threaded or environments glands)

Junction box

Transmission cable

Galvanic separation



JB105 and JB116

Mechanical and environmental protection (IP65 protection rating)

Available in standard and Ex versions

JB105 in aluminium for standard

JB116 in polyester for hazardous areas

Fully insulated and corrosion resistant

Wide range of cable fittings (stuffing

Current (2-wire) signal transmission:

K209 cable for standard environments

K210 cable for hazardous areas



GSI127

Galvanic separation unit

4 kVRMS galvanic separation

Galvanically isolated power supply to sensor/measurement

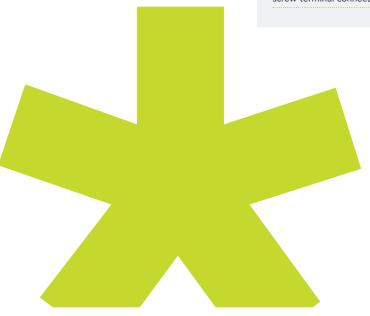
Current input with I to $\ensuremath{\text{V}}$ conversion to support current signal transmission over longer distances – up to 1000 m

Voltage input with V to V conversion to support voltage signal transmission

Available in standard and Ex versions

High rejection of frame voltage

DIN-rail mounting and removable screw-terminal connectors



Vibration sensors with velocity output



For vibration monitoring of low-speed rotating machinery.

Designed for the long-term measurement and monitoring of absolute vibration at lower frequencies, including hydro turbine and fan applications.

CV and VE velocity sensors enable high performance at low frequencies

Key Features

- Velocity sensors using the movingcoil principle provide a high signal to noise ratio in the low frequency range
- CV sensors are Ex certified for use in hazardous areas



Vibration sensors with velocity output and their measurement chains



• Sensitivity • Dynamic measurement range • Operating temperature • Frequency response

Parker-Meggitt

Junction box

Transmission cable

Galvanic separation



JB105 and **JB116**

Junction boxes

Mechanical and environmental protection (IP65 protection rating)

Available in standard and Ex versions

JB105 in aluminium for standard environments

JB116 in polyester for hazardous areas

Fully insulated and corrosion resistant

Wide range of cable fittings (stuffing glands)

Current (2-wire) signal transmission:

K209 cable for standard environments

K210 cable for hazardous areas

Voltage (3-wire) signal transmission:

Note: VE210 only.

K309 cable for standard environments

K310 cable for hazardous areas



GSI127

Galvanic separation unit

4 kVRMs galvanic separation

Galvanically isolated power supply to sensor/measurement chain

Current input with I to V conversion to support current signal transmission over longer distances – up to 1000 m

Voltage input with V to V conversion to support voltage signal transmission

Available in standard and Ex versions

High rejection of frame voltage

DIN-rail mounting and removable screw-terminal connectors



TSG series

Transmitters

Provides a 4 to 20 mA output signal proportional to vibration

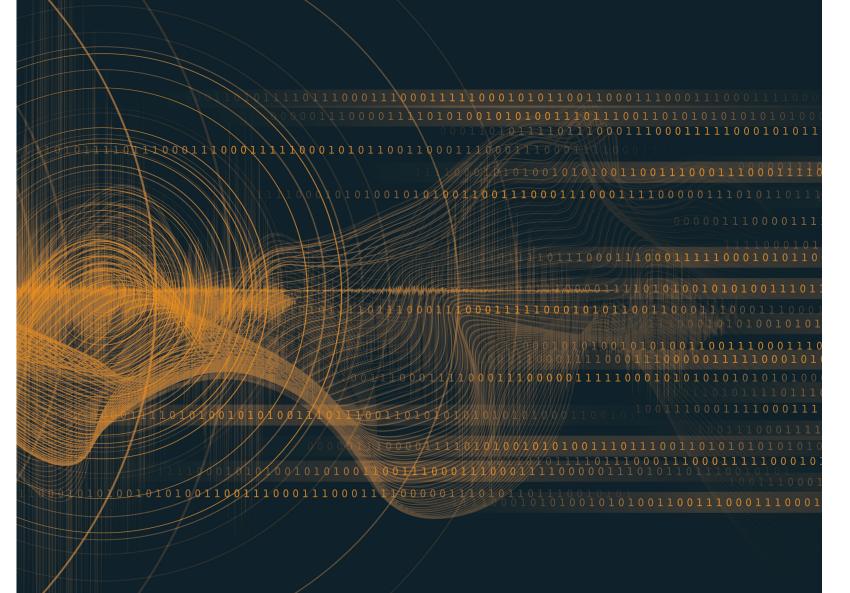
Ranges selectable 10 to 30 mm/sec

Frequency 10 to 1000 Hz

Input from a velocity or any IEPE sensor

1 or 2 channel versions

Dynamic pressure sensors for combustion monitoring





The CP series of dynamic pressure sensors are high-temperature, piezoelectric-based pressure sensors designed for the longterm measurement and monitoring of combustor pulsations and combustion dynamics in gas turbines.

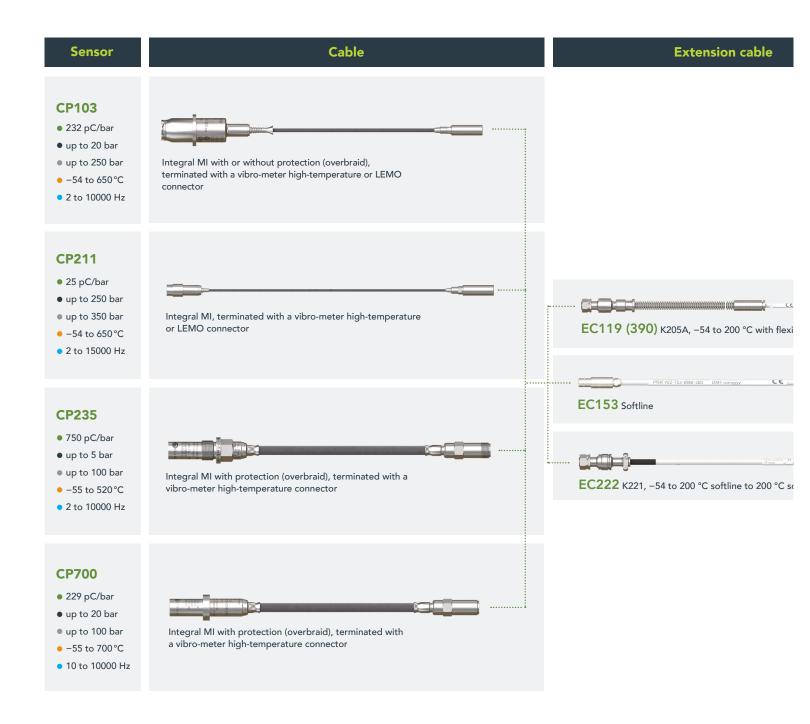
CP sensors use patented accelerationcompensated designs to enable the highest temperatures and pressure sensitivities in the industry

Key Features

- Available in Ex versions certified internationally for use in hazardous areas
- Suitable for high-temperature environments (up to 700°C) and safety-related applications such as IEC 61508 SIL 2 or ISO 13849 Cat 1, PL c certified measurement chains
- Allows high-temperature leancombustion monitoring – the key to reducing NOx and other emissions



Dynamic pressure sensors for combustion monitoring and their measurement chains



Sensitivity
 Dynamic measurement range
 Operating temperature
 Frequency response

MI = mineral insulated

Signal conditioner

Transmission cable

Galvanic separation



IPC707

Signal conditioner

Frequency range: 0.5 to 20000 Hz

Configurable high-pass and low-pass filters

Current or voltage output signal

Available in standard and Ex versions

Optional diagnostic circuitry (built-in self-test (BIST))

Versions with diagnostics are SIL 2 certified

DIN-rail mounting and removable screw-terminal connectors

Current (2-wire) signal transmission:

K209 cable for standard environments

K210 cable for hazardous areas

Voltage (3-wire) signal transmission:

K309 cable for standard environments

K310 cable for hazardous areas



GSI127

Galvanic separation unit

4 kVRMS galvanic separation

Galvanically isolated power

supply to sensor/measurement chain

Current input with I to V conversion to support current signal transmission over longer distances – up to 1000 m

Voltage input with V to V $\,$ conversion to support voltage signal transmission

Available in standard and Ex versions

High rejection of frame voltage

DIN-rail mounting and removable screw-terminal connectors



n flexible leaktight protection



ABA17x

Industrial housings

Robust steel housing with protective coating

Lockable hinged door with sealing gasket

Device-mounting plate with DIN rails

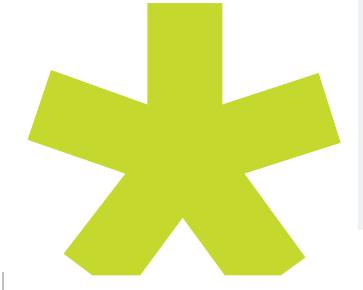
Cable-entry with openings and plugs

Protection ratings: IP66, IK10, and NEMA types 4, 12 and 13

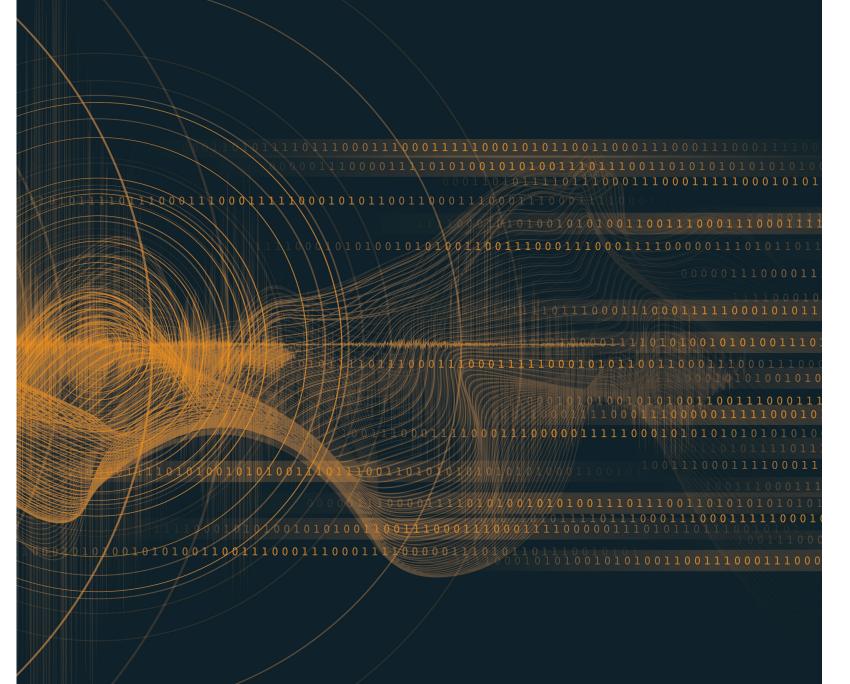
Available in standard and Ex versions

ABA171 for up to 2 signal conditioners, ABA172 for up to 4 and ABA173 for up to 8

Wide range of cable fittings (stuffing glands)



Proximity sensors for relative vibration and other measurements







The TQ series of proximity sensors are rugged sensors that use the eddy-current principle in order to allow the contactless measurement of relative vibration, position and other measurements in harsh environments.

A TO-based measurement chain consists of a proximity sensor, an optional extension cable and an IQS signal conditioner, configured for the particular application. The signal conditioner is required to perform all required signal processing and provide a current or voltage signal suitable for transmission to the monitoring system.

TQ-based measurement chains are ideally suited to the measurement and monitoring of relative vibration and axial position for rotating machine shafts, such as those found in steam, gas and hydraulic turbines, as well as in generators, turbo-compressors and pumps. They can also measure rotational speed and/or provide phase reference (1/REV pulse) signals.

Key Features

- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Broad family of sensors with different measurement ranges (sensitivities), mounting options standard, reverse or right-angle and pressure capabilities (up to 100 bar)
- Suitable for safety-related applications such as IEC 61508 SIL 2 or ISO 13849 Cat 1, PL c certified measurement chains, and conforms to API 670 5th edition

TQ-based solutions enable comprehensive measurements including radial vibration, axial position, rotational speed and phase reference (1/REV pulse)

Proximity sensor measurement chains



Signal conditioner

Transmission cable

Galvanic separation



Extension cables (EA401, EA902 or EA403)





Signal conditioner

Frequency range: DC to 20000 Hz

Current or voltage output signal

Available in standard and Ex versions

Optional diagnostic circuitry (built-in self-test (BIST))

Versions with diagnostics are SIL 2 certified

TQ9xx, EA90x and IQS900 are fully API 670 5th edition compliant

Raw output signal and Test input functionality

DIN-rail mounting and removable screw-terminal connectors



IQS910

Signal conditioner (based on IQS900)

Frequency range: DC to 15000 Hz

4 to 20 mA current-loop output signal

Available in position measurement and vibration measurement versions

Vibration measurement version implements special "peak-meter" vibration processing to provide a slowly-varying DC signal corresponding to measured AC vibration

Note: Other features and specifications as per the IQS900 $\,$

Current (2-wire) signal transmission:

K209 cable for standard environments

K210 cable for hazardous areas

Voltage (3-wire) signal transmission:

K309 cable for standard environments

K310 cable for hazardous areas



ABA17x

Industrial housings

Robust steel housing with protective coating

Lockable hinged door with sealing gasket

Device-mounting plate with DIN rails

Cable-entry with openings and plugs

Protection ratings: IP66, IK10,

and NEMA types 4, 12 and 13

Available in standard and Ex versions

ABA171 for up to 2 signal conditioners,

ABA171 for up to 2 signal conditioners,
ABA172 for up to 4 and ABA173 for up to 8

Wide range of cable fittings (stuffing glands



GSI127

Galvanic separation unit

4 kVRMs galvanic separation

Galvanically isolated power supply to sensor/measurement

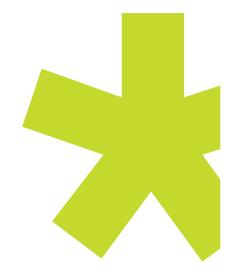
Current input with I to V conversion to support current signal transmission over longer distances – up to 1000 m

Voltage input with V to V conversion to support voltage signal transmission

Available in standard and Ex versions

High rejection of frame voltage

DIN-rail mounting and removable screw-terminal connectors



EA902 Extension cable

designed to work with any TQ912 sensor (reverse mount)

- 2 or 4 mm
- Ø 8.2 mm











Air-gap monitoring system

1101110001110001111100010

1000111000111110001010110011000111000

0101001010101001100111

00011/1/000

0/001010100111000111000111100001111010111

Housing expansion probes





Electric-field (capacitance) technology for the contactless measurement of air gap in hydroelectric generators, and other large alternators and motors.

LS12x / ILS73x air-gap measurement systems provide three voltage output signals (pole profile, rotor profile and minimum gap) and one current output signal (pole profile, rotor profile or minimum gap) for signal transmission over longer distances.

The minimum gap provides the minimum air gap value for all poles of the rotor – without any post-processing – and is typically connected directly to a monitoring system for simple and reliable protection.



Eddy-current technology for the contactless measurement of absolute housing expansion on medium to large thermal machines such as gas sturbines and steam turbines.

Key Features

- Easy, fast and reliable installation with enhanced filtering of noise and spikes (induced by high excitation currents)
- Minimum gap signal for direct protection
- Accurate and precise results over the full measurement and temperature ranges

Key Features

- Integrated electronics with a 4 to 20 mA output signal
- IP54 protection rating (splash proof)

Air-gap monitoring system

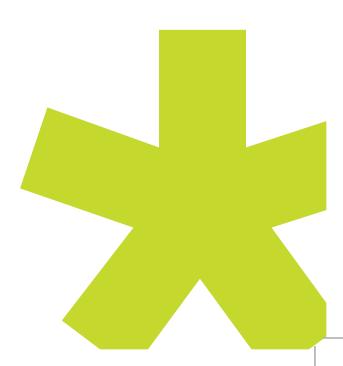


Housing expansion probes









Sensors for other applications

General-purpose vibration sensors







The CE620, CE630 and CE687 are piezoelectric accelerometers that provide voltage (IEPE) and current (4 to 20 mA) outputs respectively, while the PV660 and PV685 are piezoelectric velocity sensors that also provide voltage and current outputs.

The CVS100 series of vibration switches allow cost-effective vibration monitoring for stand-alone machines and BOP equipment, such as fans, pumps, centrifuges, mills, gears, etc., on whose operation important installations or processes depend.

The CE6xx, PV6xx and CVS100 are generalpurpose vibration sensors designed for the costeffective measurement and monitoring of vibration in balance of plant (BOP) equipment such as compressors, gearboxes, motors, pumps and fans, as well as larger machinery such as hydro turbines



General-purpose vibration sensors

Piezoelectric accelerometers

Sensor CE620 piezoelectric accelerometer with a voltage output • 100 mV/g or 500 mV/g • up to 80 g (100 mV/g versions) • up to 16 g (500 mV/g versions) • -55 to 120°C (100 mV/g version) −55 to 90°C (500 mV/g versions) • 0.5 to 14000 Hz (100 mV/g versions) • 0.2 to 3700 Hz (500 mV/g versions) Note: Available as a sensor only or with an integral cable, in standard or Ex versions. CE630 piezoelectric accelerometer, side connector • 100 mV/g or 500 mV/g

Cable



EC318 RADOX® cable with or without protection (flexible hose)

EC319 RADOX® cable with or without protection (flexible hose), splashproof

EC622 Polyurethane (PUR) cable without protection, IP67 cable boot

EC632 TEFLON® FEP cable with or without protection (overbraid), IP67 cable boot

- up to 80 g (100 mV/g versions)
- up to 16 g (500 mV/g versions)
- −55 to 120°C (100 mV/g versions)
- −55 to 90°C (500 mV/g version) • 1 to 8000 Hz (100 mV/g versions)
- 0.2 to 3700 Hz (500 mV/g versions)

Note: Available as a sensor only, in standard or Ex versions.

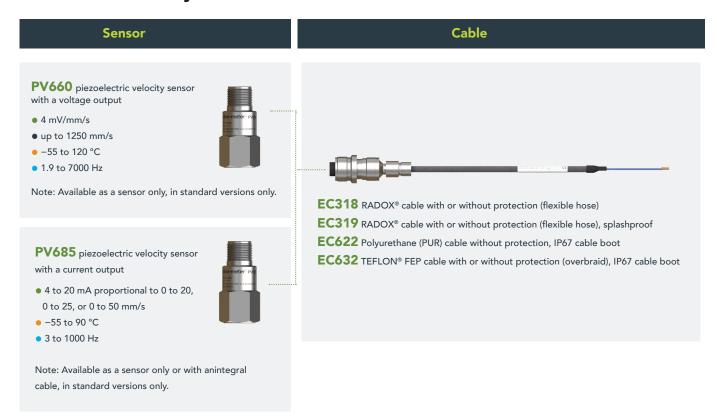
CE687 piezoelectric accelerometer with a current output

- 4 to 20 mA proportional to 0 to 10 or 0 or 20 g
- -55 to 90 °C
- 3 to 10000 Hz

Available as a sensor only or with an integral cable, in standard versions only.



Piezoelectric velocity sensors



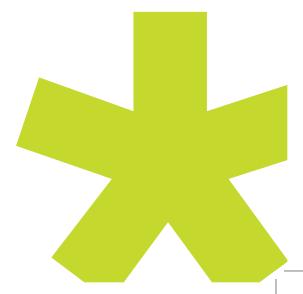
Vibration switches

CVS100 series

- 4 to 20 mA proportional to 0 to 2, 0 to 5, 0 to 10, 0 to 20, or 0 to 50 mm/s
- −20 to 70 °C
- 10 to 1000 Hz



Direct alarm and/or trip relay output Raw output and/or 4 to 20 mA for further signal processing



Sensors for other applications

General-purpose proximity probes

10001110001111100010 11008111000111110001010110011001100011 1010/001/101110011010





The WW proximity sensors are used in combination with a TWW101 M1 transmitter in order to measure displacement (vibration).

The RE proximity sensors are used in combination with a RE101 / R102 transmitter in order to measure the relative position of a target (object).

The large measurement range of these sensors / measurement chains makes them ideal for monitoring differential expansion on steam turbines.

The WW and RE series of proximity sensors are used in combination with a transmitter or converter for direct 4 to 20 mA current measurement of shaft vibration or relative displacement. Measurements are made according to the eddy-current principle



General-purpose proximity probes



Transmiters



Transmiter



TSWxxx for shaft vibration TWWxxx for shaft position

TIWxxx for speed and/or reference signals



TWWxxx



RE101/RE102 for shaft relative expansion



RE series

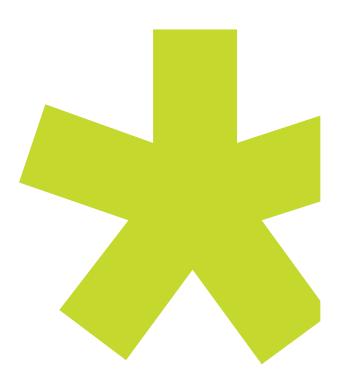
Transmitter

Provides dual 4 to 20 mA signals or a 4 to 20 mA signal and a 4 mV/μm signal, depending on version

Additional 0.5 to 4.5 $\ensuremath{V_{DC}}$ output corresponding to transfer function

Ranges depend on specified sensor: 22 or 30 mm

Frequency DC to 2 Hz



Parker MEGGiTT

About us

Meggitt pioneered high performance sensing and condition monitoring solutions for extreme environments. After working with the world's turbine manufacturers for more than 60 years, Meggitt through vibro-meter portfolio remains master of all aspects of the condition monitoring and machinery protection disciplines.

From high performance sensing, data acquisition and management to the high speed digital networking and the signal processing algorithms that can deliver diagnostics for prescriptive maintenance solutions.

Meggitt PLC

Headquartered in the United Kingdom, Meggitt PLC is an international group operating in North and South America, Europe and Asia. Known for its specialised extreme environment engineering, Meggitt is a world leader in aerospace, energy and defence markets.

An 11,000-strong workforce serves customers from around 40

An 11,000-strong workforce serves customers from around 40 manufacturing facilities and regional offices worldwide.

Contact information

Route de Moncor 4 Case postale 1702 Fribourg Switzerland

www.meggittsensing.com/energy

www.linkedin.com/vibro-meter