

SENSORS AND MEASUREMENT CHAINS FOR TURBOMACHINERY

Contents 3 vibro-meter legacy 4 vibro-meter product portfolio 6 Sensors for critical applications 8 High-temperature vibration sensors 12 Vibration sensors with attached or integrated electronics 16 Vibration sensors with velocity output 20 Dynamic pressure sensors for combustion monitoring 24 Proximity sensors for relative vibration and other measurements 28 Air-gap monitoring system and Housing expansion probes 32 Sensors for other applications 32 General-purpose vibration sensors 36 General-purpose proximity probes **Enabling Engineering Breakthroughs** that Lead to a Better Tomorrow

vibro-meter legacy

QUALITY AND RELIABILITY



Parker Meggitt (Meggitt SA) is recognised for higher quality standards.

First certified to ISO 9000 in 1995, we have been regularly recertified since. Our latest ISO 9001:2015 quality management and ISO 14001:2015 environmental management certificates were awarded by AFNOR Certification. The ISO 14001:2015 is complemented by our recent ISO 45001:2018 certification. In addition, for specific vibro-meter products:

- A large number are Ex certified so that they can be used in hazardous areas (potentially explosive atmospheres), for example, installed on gas turbines.
- A number are SIL safety certified so that they can be used in safety-related applications (functional safety contexts), for example, critical protection systems.





۱۸۸

FOR 70 YEARS, VIBRO-METER PRODUCTS AND EXPERTISE HAVE ENABLED SUPERIOR SOLUTIONS FOR THE SENSING AND MONITORING OF VIBRATION, PRESSURE AND AIR GAP IN CRITICAL PLANTS AND EQUIPMENT.

Our sensors and measurement chains are used in various industries where the health of rotating machinery, especially large, critical machines is a major concern. They are installed on thousands of machines worldwide and help to monitor and protect these important assets every single day.

We make it our business to provide the best solutions for your measurement and monitoring requirements in order to project your investment. This allows you to reach higher levels of reliability, machine availability and output.

Today, our products are trusted by OEMs globally and have been qualified and adopted as standard-fit components on machinery used in Power Generation, Oil & Gas and other industrial applications.

vibro-meter product portfolio

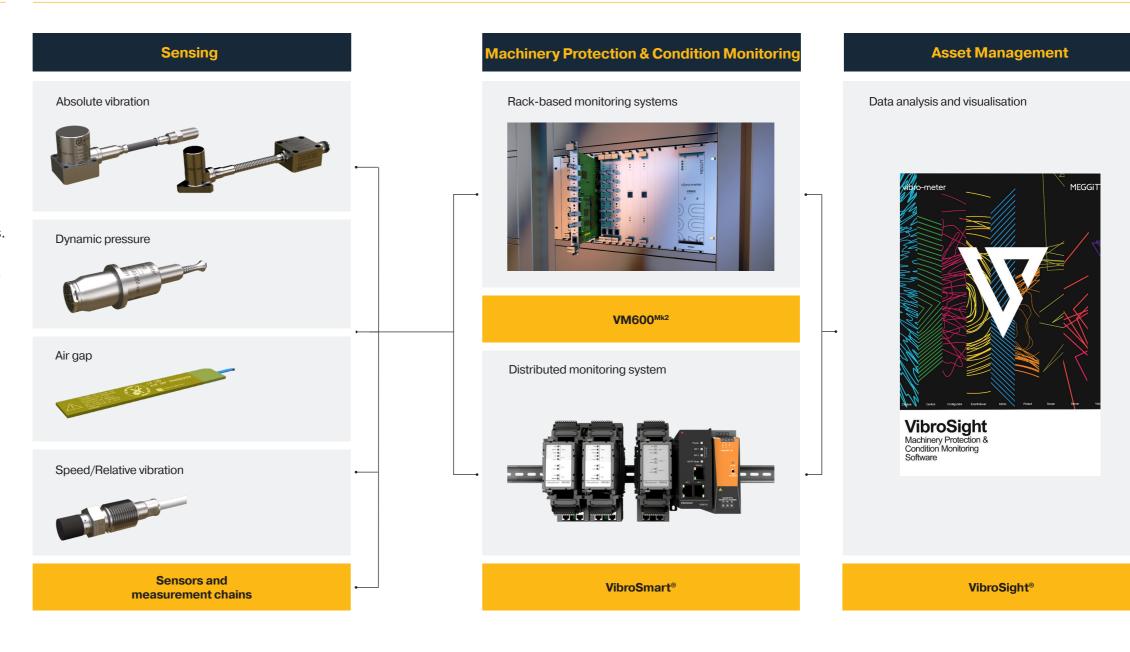
FROM

SENSORS TO DECISIONS

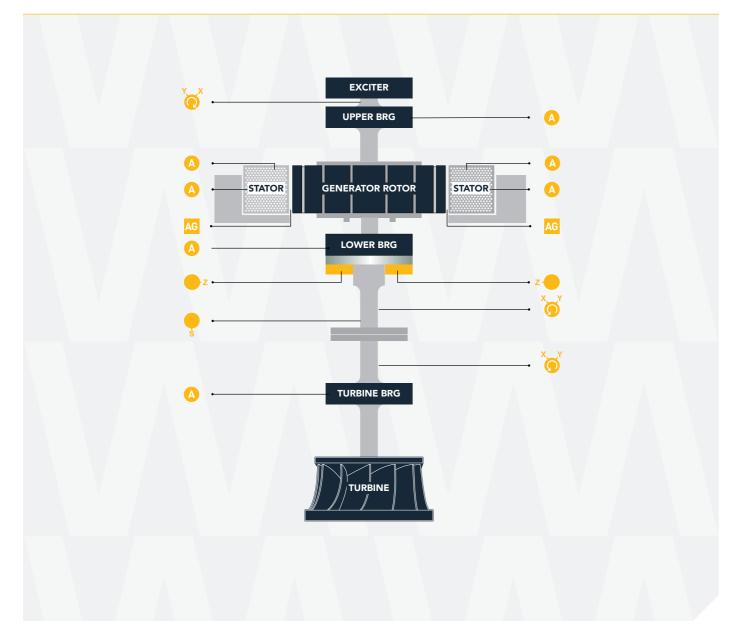
Our comprehensive range of sensors and measurement chains can be used with our monitoring system hardware and software (or third-party systems) in order to provide complete solutions for the monitoring and protection of critical machines and processes.

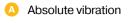
From standard environments to extreme conditions, our sensor catalogue includes the right choice for your application.

A WORLD LEADER
IN SENSING AND
MONITORING
SOLUTIONS FOR THE
ENERGY INDUSTRY



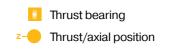
HYDRO TURBINE





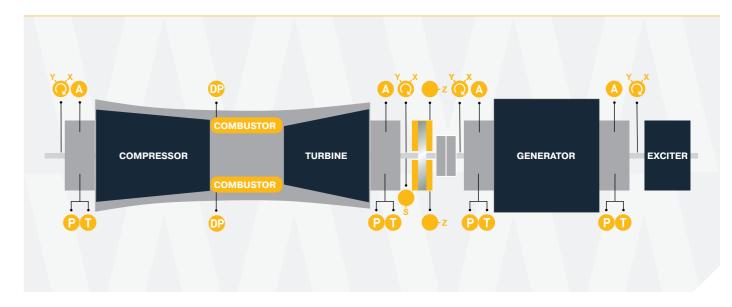
AG Air gap

Shaft relative vibration [x,y]

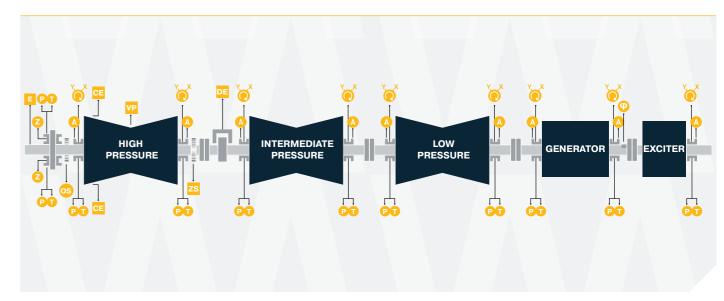


Speed/phase reference

GAS TURBINE



STEAM TURBINE



Absolute vibration Eccentricity z- Thrust/axial position os Overspeed Lube oil pressure* zs Zero speed Speed/phase reference Differential Expansion Bearing temp Shaft relative vibration [x,y] Valve position Case Expansion ☐ TSI-specific measurements Thrust bearing Lube oil temperature * Speed/phase reference Dynamic pressure [combustion chamber] Conventional measurements

^{*}Although our products do not provide temperature or pressure sensors for lube oil, our monitoring systems can integrate these readings.



The CA series of vibration sensors are high-temperature, piezoelectric-based accelerometers designed for the long-term measurement and monitoring of absolute vibration in the most severe of environments.

CA accelerometer based solutions enable high performance at higher temperatures

An external IPC signal conditioner is required to convert the low-level charge signal (pC/g) output by a CA sensor into a current or voltage signal suitable for transmission to the monitoring system. This separation of electronics enables the sensor's high performance at higher temperatures.

KEY FEATURES

- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Suitable for high-temperature environments (up to 700°C) and safety-related applications such as IEC 61508 SIL 2 or ISO 13849 PL c Cat 1 certified measurement chains
- Qualified by major OEMs for industrial vibration monitoring

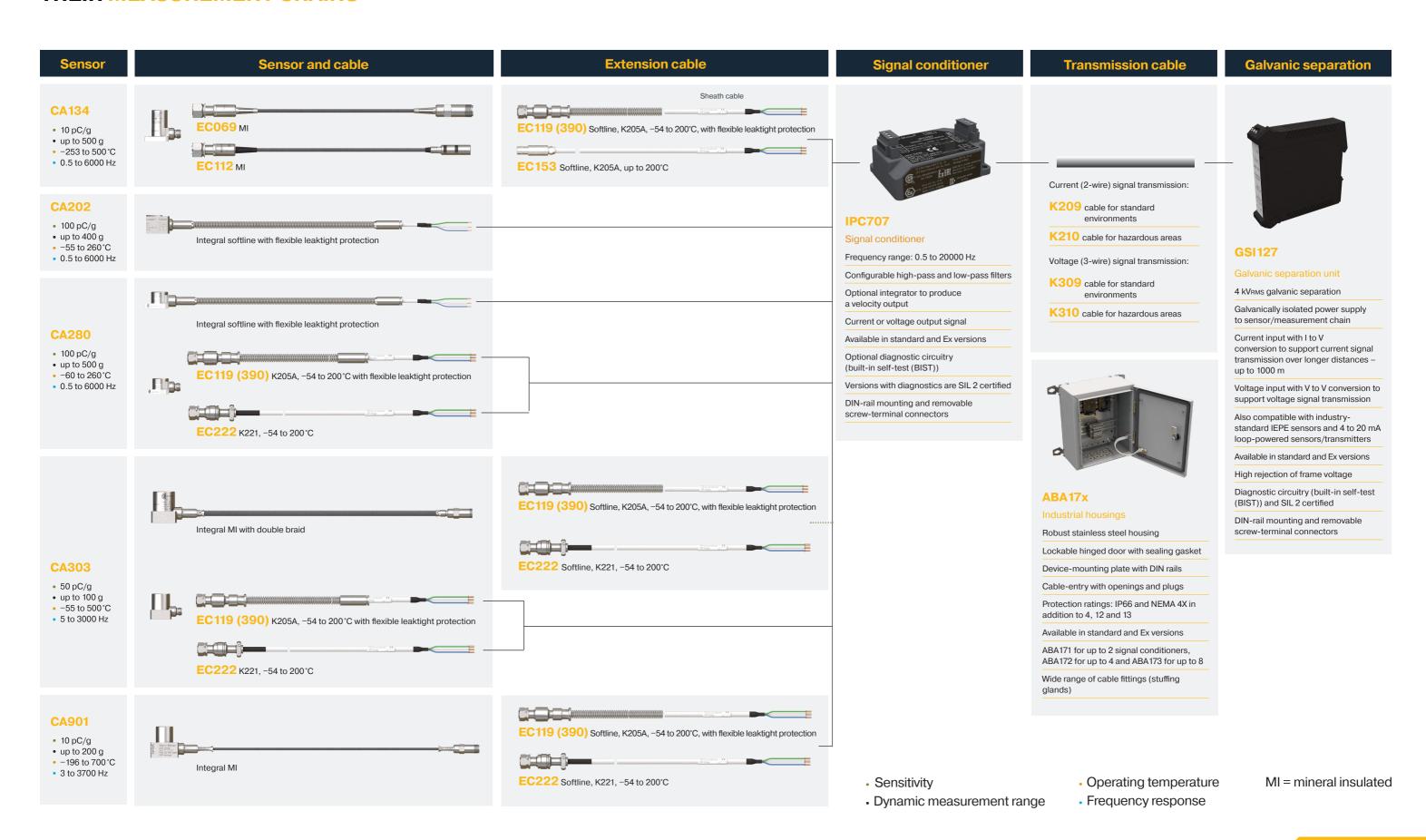
W

HIGH-TEMPERATURE VIBRATION SENSORS

^{*}Please note that only the specified configuration of sensors is SIL2 compliant.

HIGH-TEMPERATURE VIBRATION SENSORS AND

THEIR MEASUREMENT CHAINS





VIBRATION SENSORS
WITH ATTACHED OR
INTEGRATED ELECTRONICS

For applications that do not require the high-temperature capabilities of the CA series, these vibration sensors provide more cost-effective and easier to install solutions.

CE-based solutions provide high performance at high temperatures

The CE series of sensors are piezoelectric-based accelerometers that come with either integrally attached electronics for higher temperature applications or integrated electronics for lower temperature applications. These sensors are suitable for the measurement and monitoring of vibration in harsh environments, such as gas or steam turbines, compressors, pumps and fans.

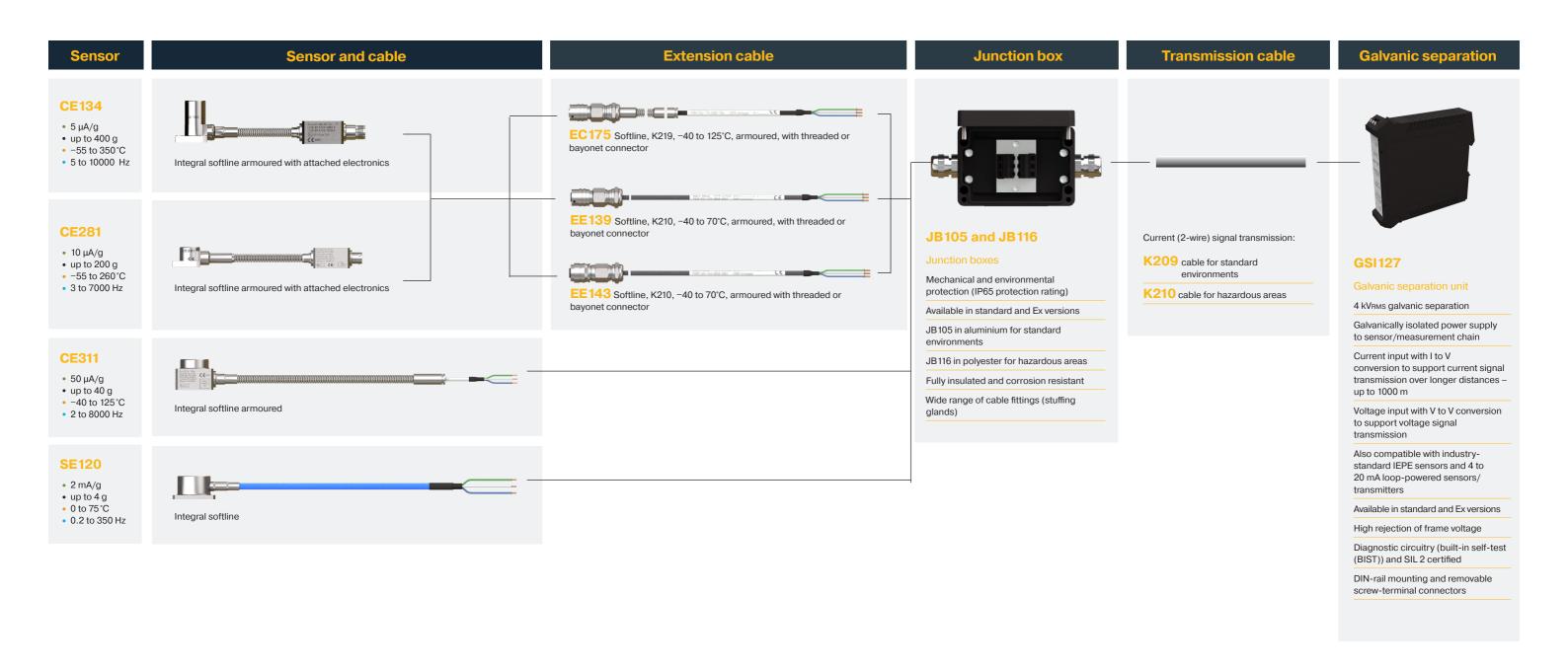
The SE120 is a high-sensitivity piezoresistive accelerometer suitable for the measurement and monitoring of vibration at lower frequencies in harsh environments, such as hydro turbines and fans.

KEY FEATURES

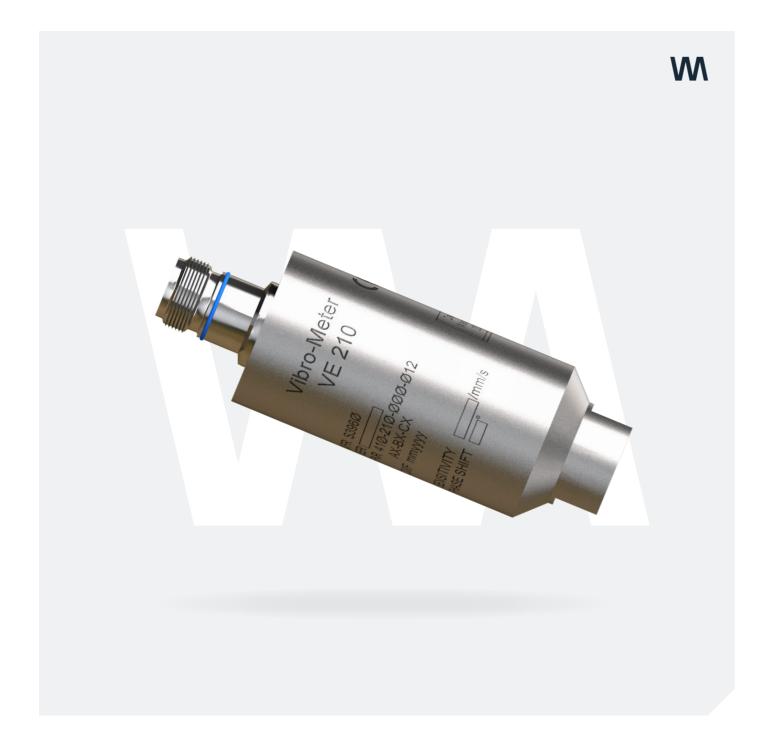
- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Attached or integrated electronics so installation is easier (no external signal conditioners and simpler cabling)

VIBRATION SENSORS WITH ATTACHED OR INTEGRATED ELECTRONICS AND

THEIR MEASUREMENT CHAINS



- Sensitivity
- · Dynamic measurement range
- Operating temperature
- Frequency response



W

VIBRATION SENSORS WITH VELOCITY OUTPUT

For vibration monitoring of low-speed rotating machinery.

CV and **VE** velocity sensors enable high performance at low frequencies

Designed for the long-term measurement and monitoring of absolute vibration at lower frequencies, including hydro turbine and fan applications.

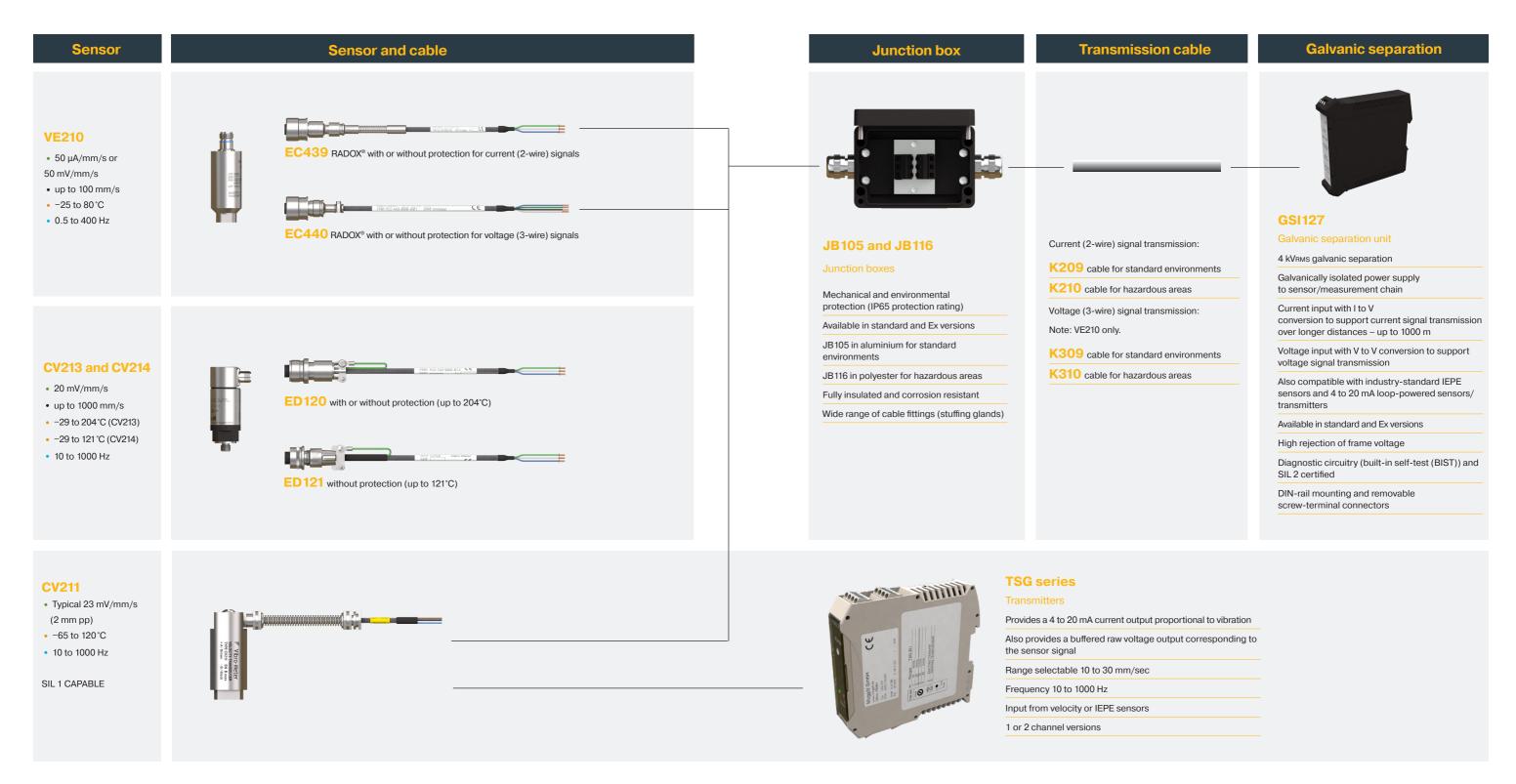
The CV and VE series of moving-coil velocity sensors have the advantages of being self-powered and providing a strong output signal in native velocity units (mm/s), so the signal-to-noise ratio is excellent, and no integration is required.

KEY FEATURES

- Velocity sensors using the moving-coil principle provide a high signal-to-noise ratio in the low frequency range
- CV sensors are Ex certified for use in hazardous areas

VIBRATION SENSORS WITH VELOCITY OUTPUT AND

THEIR MEASUREMENT CHAINS



- Sensitivity
- Dynamic measurement range
- Operating temperature
- Frequency response



The CP series of dynamic pressure sensors are hightemperature, piezoelectric-based pressure sensors designed for the long-term measurement and monitoring of combustor pulsations and combustion dynamics in gas turbines.

CP sensors use patented acceleration-compensated designs to enable the highest temperatures and pressure sensitivities in the industry

KEY FEATURES

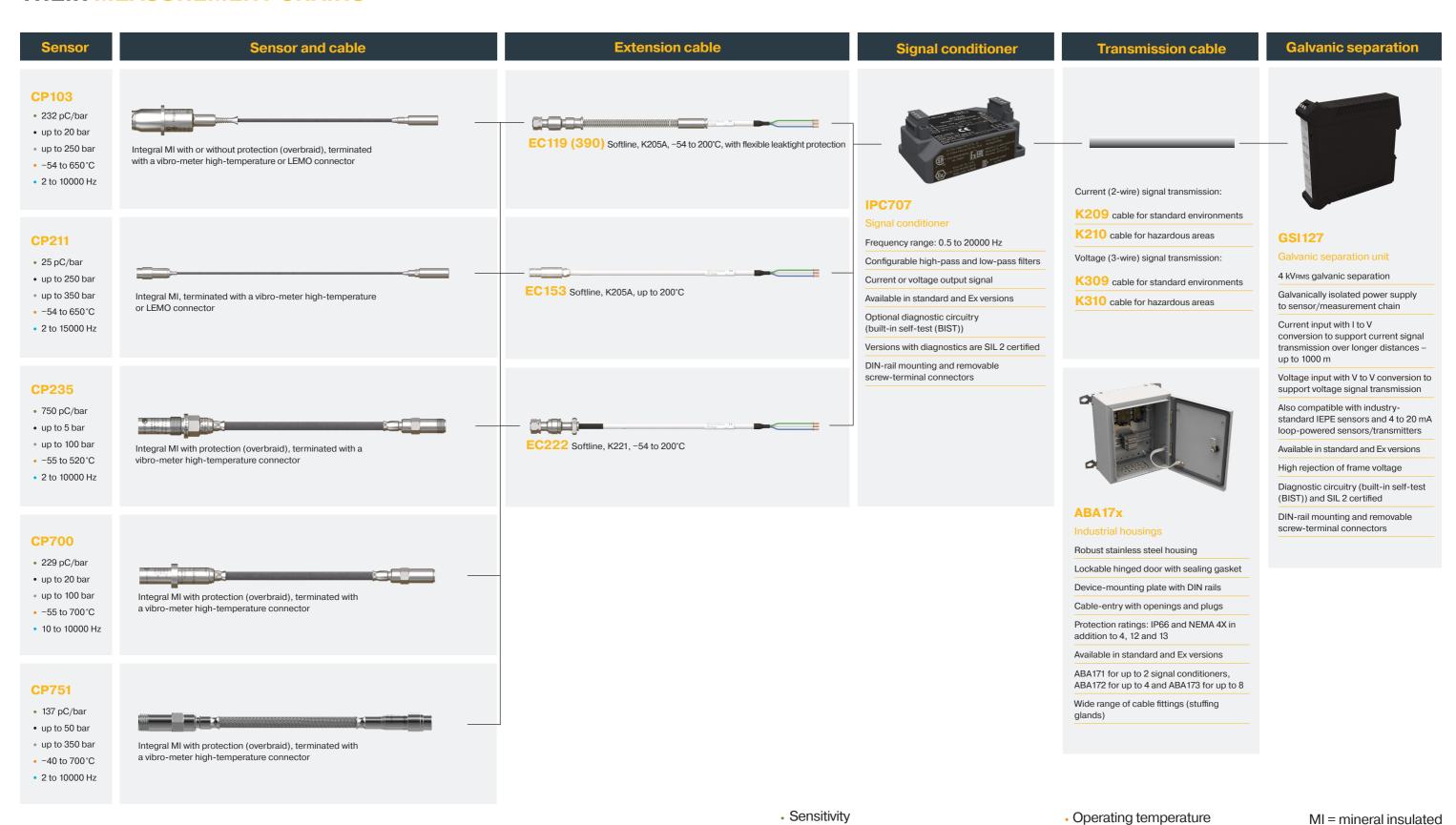
- Available in Ex versions certified internationally for use in hazardous areas
- Suitable for high-temperature environments (up to 700°C) and safety-related applications such as IEC 61508 SIL 2 or ISO 13849 PL c
 Cat 1 certified measurement chains
- Allows high-temperature lean-combustion monitoring – the key to reducing NOx and other emissions

W

DYNAMIC PRESSURE SENSORS FOR COMBUSTION MONITORING

DYNAMIC PRESSURE SENSORS FOR COMBUSTION MONITORING AND

THEIR MEASUREMENT CHAINS



Parker MEGGiTT

Frequency response

• Dynamic measurement range



W

PROXIMITY SENSORS FOR RELATIVE VIBRATION AND OTHER MEASUREMENTS

The TQ series of proximity sensors are rugged sensors that use the eddy-current principle in order to allow the contactless measurement of relative vibration, position and other measurements in harsh environments.

TQ-based solutions enable comprehensive measurements including radial vibration, axial position, rotational speed and phase reference (1/REV pulse)

A TQ-based measurement chain consists of a proximity sensor, an optional extension cable and an IQS signal conditioner, configured for the particular application. The signal conditioner is required to perform all required signal processing and provide a current or voltage signal suitable for transmission to the monitoring system.

TQ-based measurement chains are ideally suited to the measurement and monitoring of relative vibration and axial position for rotating machine shafts, such as those found in steam, gas and hydraulic turbines, as well as in generators, turbo-compressors and pumps. They can also measure rotational speed and/or provide phase reference (1/REV pulse) signals.

KEY FEATURES

- Available in standard versions and in Ex versions certified internationally for use in hazardous areas
- Broad family of sensors with different measurement ranges (sensitivities), mounting options (standard, reverse or right-angle) and pressure capabilities (up to 100 bar)
- Suitable for safety-related applications such as IEC 61508 SIL 2 or ISO 13849 PL c Cat 1 certified measurement chains
- Conforms to API 670 5th edition

PROXIMITY SENSOR

MEASUREMENT CHAINS







AIR-GAP MONITORING SYSTEM

Electric-field (capacitance) technology for the contactless measurement of air gap in hydroelectric generators, and other large alternators and motors.

LS12x / ILS73x air-gap measurement systems provide three voltage output signals (pole profile, rotor profile and minimum gap) and one current output signal (pole profile, rotor profile or minimum gap) for signal transmission over longer distances.

The minimum gap provides the minimum air gap value for all poles of the rotor – without any post-processing – and is typically connected directly to a monitoring system for simple and reliable protection.

KEY FEATURES

- Easy, fast and reliable installation with enhanced filtering of noise and spikes (induced by high excitation currents)
- Minimum gap signal for direct protection
- Accurate and precise results over the full measurement and temperature ranges



W

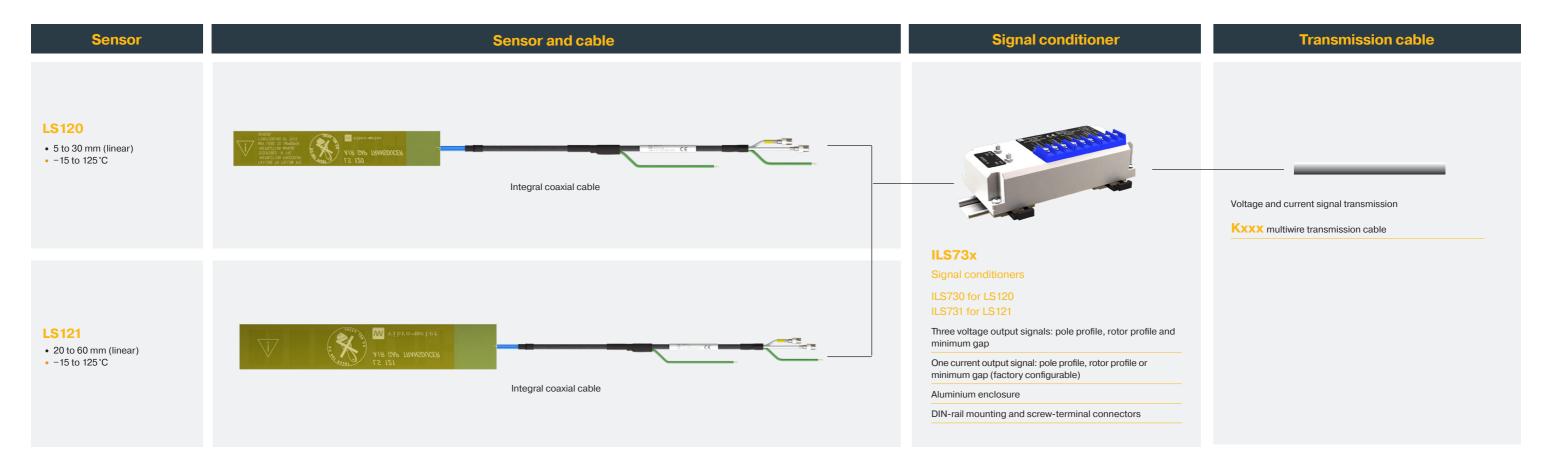
HOUSING EXPANSION PROBES

LVDT technology for the contactless measurement of absolute housing expansion on medium to large thermal machines such as gas turbines and steam turbines.

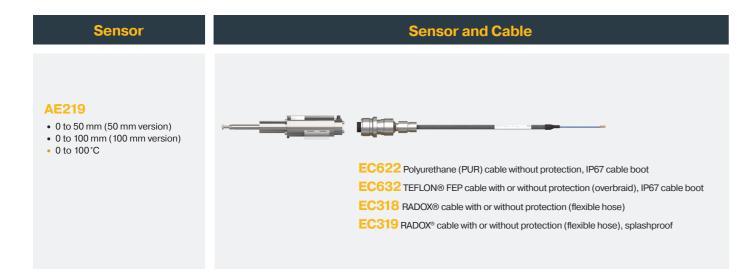
KEY FEATURES

- Integrated electronics with a 4 to 20 mA output signal
- · IP55 protection rating (splashproof)

AIR-GAP MONITORING SYSTEM



HOUSING EXPANSION PROBES



- Dynamic measurement range
- Operating temperature

sensors for other applications



W

GENERAL-PURPOSE VIBRATION SENSORS

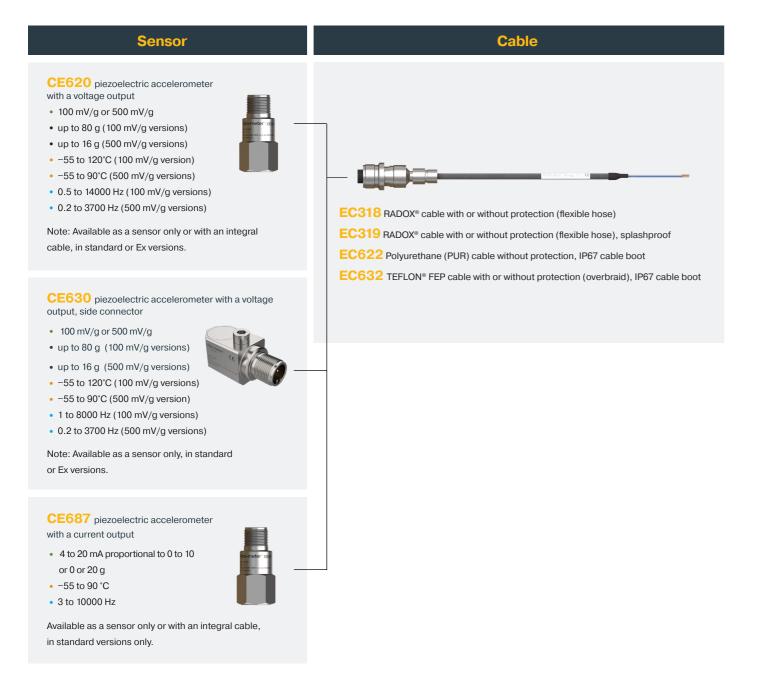
The CE6xx, PV6xx and CVS100 are general-purpose vibration sensors designed for the cost-effective measurement and monitoring of vibration in balance of plant (BOP) equipment such as compressors, gearboxes, motors, pumps and fans, as well as larger machinery such as hydro turbines.

The CE620, CE630 and CE687 are piezoelectric accelerometers that provide voltage (IEPE) and current (4 to 20 mA) outputs respectively, while the PV660 and PV685 are piezoelectric velocity sensors that also provide voltage and current outputs.

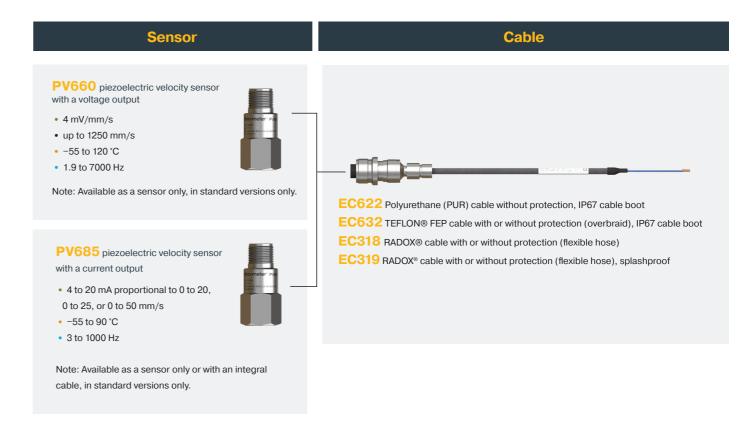
The CVS100 series of vibration switches allow cost-effective vibration monitoring for stand-alone machines and BOP equipment, such as fans, pumps, centrifuges, mills, gears, etc., on whose operation important installations or processes depend.

GENERAL-PURPOSE VIBRATION SENSORS

Piezoelectric accelerometers



Piezoelectric velocity sensors



Vibration switches

CVS100 series

Available in standard, Ex, M2 and LC versions

- 4 to 20 mA proportional to 0 to 10, 20 or 50 mm/s (standard, Ex)
- 4 to 20 mA proportional to 0 to 2, 5, 10, 20 or 50 mm/s (M2, LC)
- \bullet 4 to 20 mA proportional to 0 to 20, 50, 100, 200 or 500 μm (M2)
- -30 to 70 °C (standard, Ex)
- −20 to 70°C (M2, LC)
- 10 to 1000 Hz



Integrates a vibration sensor, signal processing electronics and relays in a strong all-metal housing

One or two direct alarms and trip relay outputs

Normally energized (NE) – fail safe – relays with configurable set points and time delays

4 to 20 mA current output for further signal processing

100 mV/g raw voltage output (standard, Ex)

Sensitivity

- Operating temperature
- Dynamic measurement range
- Frequency response

Parker MEGGiTT

sensors for other applications

sensors for other applications



The WW and RE series of proximity sensors are used in combination with a transmitter or converter for direct 4 to 20 mA current measurement of shaft vibration or relative displacement. Measurements are made according to the eddy-current principle.

The WW proximity sensors are used in combination with a TWW101 M1 transmitter in order to measure displacement (vibration).

The RE proximity sensors are used in combination with a RE101 / R102 transmitter in order to measure the relative position of a target (object).

The large measurement range of these sensors / measurement chains makes them ideal for monitoring differential expansion on steam turbines.

W

GENERAL-PURPOSE PROXIMITY PROBES

GENERAL-PURPOSE PROXIMITY PROBES

Sensor Sensor and cable WW018 • 0 to 10 mm • -20 to 145°C WWxxxxx • length 4 or 9 m RE022-002 / RE030-002 • 22/30 mm • -20 to 200°C





TIW series

Transmitte

Provides a TTL output of the detected pulses: 15 kHz max

Provides a 4 to 20 mA signal for the selected speed range

Two ranges available: 20000 rpm max.

Raw signal for sensor adjustment



TWW series

Transmitt

Provides a 4 to 20 mA signal proportional to shaft position

Ranges depend on specified sensor

Frequency DC to 2 Hz



RE series

Transmitte

Provides dual 4 to 20 mA signals or a 4 to 20 mA signal and a 4 mV/μm signal, depending on version

Additional 0.5 to 4.5 $\ensuremath{V_{DC}}$ output corresponding to transfer function

Ranges depend on specified sensor: 22 or 30 mm

Frequency DC to 2 Hz

Transmiter



TWWxxx for shaft position
TIWxxx for speed and/or reference signals



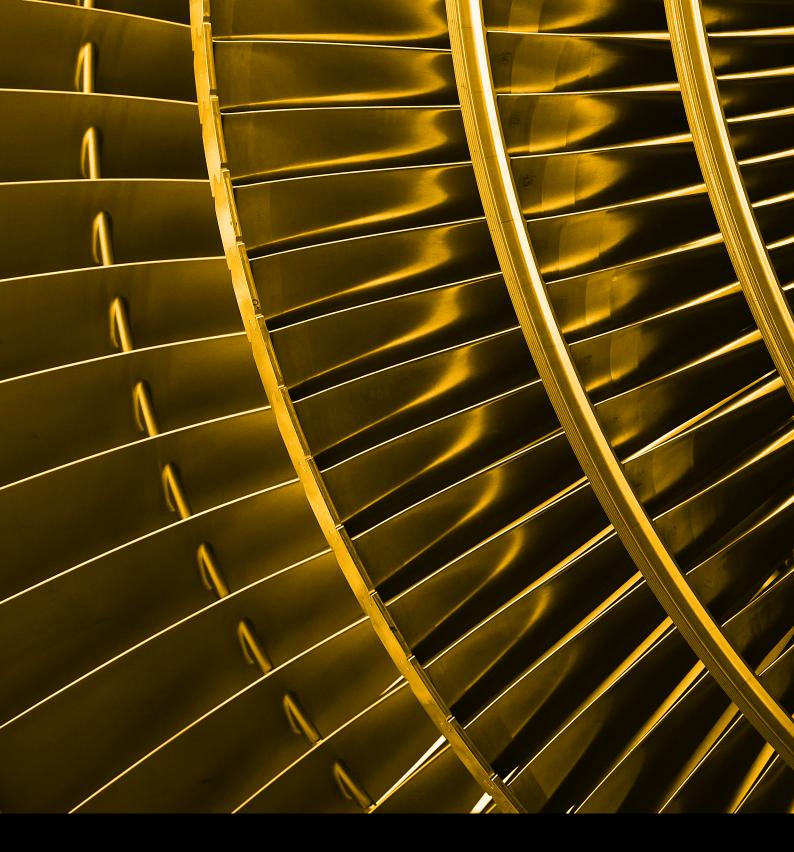
TWWxxx



RE101-002 for shaft relative expansion

- Measurement range
- Operating temperature







Enabling Engineering Breakthroughs



Our global network is our success. Find you nearest partner at

Meggittsensing.com/energy/contact-us/find-local-contact